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## Spontaneous Imbibition Test of Low Salinity Injection at Low Saline Waxy Crude Carbonate

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#### Abstract

Low salinity waterflooding (LSW) is categorized as one of emerging EOR technologies. It is done by injecting water with different salt composition and/or concentration. The research has been carried out for both sandstone and carbonate with the results looks promising. However, most of this research still concentrated in the north sea, middle east and North America region. This article discusses the applicability of low salinity waterflooding methodology in Indonesia. Spontaneous imbibition test is carried out to observe the recovery gain from a various combination of concentration and composition of the injected brine. The change of pH of the brine is also examined in order to confirm the pH effect mechanism. Three different concentration of brine (500 ppm, 5.000 ppm, and 10.000 ppm), three different brine composition (NaCl, CaCl<sub>2</sub>, and MgCl<sub>2</sub>) and high paraffinic crude oil are used as the fluid sample. It is found that the increased oil recovery is significant at a salinity of 10,000 ppm for MgCl<sub>2</sub> and 5,000 ppm for NaCl ions. While the lowest recovery was shown by the test at a salinity of 500 ppm

Keywords: low salinity waterflooding, paraffinic crude oil, spontaneous imbibition, carbonate.

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### **INTRODUCTION**

The application of enhanced oil recovery (EOR) methods has been proposed since the early 1970s (Muggeridge et al., 2014). Muggeridge et al. (2014) divided EOR processes into two categories; traditional EOR technologies and emerging EOR technologies. Low salinity waterflooding is classified as one of the emerging technologies. Low salinity waterflooding method by controlling the water salinity level and its constituent component (Kokal & Al-Kaabi, 2010). Morrow and Buckley (2011) conduct research using a brine with same brine salinity level and ion composition between connate brine and injected brine. The result shows that low salinity brine can increase oil recovery. Other researches also show similar results both in sandstone reservoir (Aladasani, 2012; Fattahi, 2014; Romero, Gamage, Jiang, Chopping, & Thyne, 2013; Tang, 1997; Wickramathilaka, Morrow, & Howard, 2010) and carbonate reservoir (Hamouda & Gupta, 2017; Mahani et al., 2015; Yousef, Al-Saleh, & Al-Jawfi, 2011; Yousef, Al-Saleh, Al-Kaabi, & Al-Jawfi, 2011; Zhang, Tweheyo, & Austad, 2007).

Low Salinity Water (LSW) mechanisms for sandstone are fine migration or permeability reduction, pH effect, and Multicomponent Ion Exchange (MIE), meanwhile, for carbonate stone, the dominant mechanisms are MIE and wettability alteration (Sheng, 2014). Oil recovery improvement at LSW method effecting by wettability alteration of carbonate stone from low water wetness become strong water wetness. Wettability alteration depend on brine ion composition such as Na<sup>+</sup>, Ca<sup>2+</sup>, dan Mg<sup>2+</sup>. Other research in carbonate stone with chalk surface show that Mg<sup>2+</sup> can increase oil recovery more than Ca<sup>2+</sup> and Na<sup>+</sup> (Zhang et al., 2007). Austad, RezaeiDoust, and Puntervold (2010) mention that replacing the power of cation shows the same thing. There is a different wettability alteration mechanism for carbonate stone at a different temperature. At lower temperature Ca<sup>2+</sup> absorbed by the carboxylic group ( $-C00^{-}$ ) and released from the surface. At the highest temperature, Mg<sup>2+</sup> replace Ca<sup>2+</sup>-carbocyclic complex. This mechanism occurs at spontaneous imbibition test at carbonate stone at chalk surface (Zhang et al., 2007). Meanwhile, the increase of pH of the brine after test shows that there is an addition of clay mineral and ion Ca<sup>2+</sup> at injected brine (Aksulu, Håmsø, Strand, Puntervold, & Austad, 2012).

Numerous works of EOR have been executed in order to bring the extra oil from the reservoir in Indonesia. Abdurrahman, Permadi, Bae, and Masduki (2017) stated that the EOR technologies have been deployed in form

of a laboratory experiment, field trial, as well as full commercial field application. Steam injection and/or cyclic steam stimulation (Hidayat & Abdurrahman, 2018) is the current leading and proven EOR method implemented. Chemical injection such as polymer and gels (Putra & Temizel, 2018), Gas injection (Abdurrahman et al., 2013), Microbial, seismic vibration, and electrical EOR (Ferizal et al., 2013) methods have also been considered potential based on the results from the laboratory. Hidayat and Abdurrahman (2018) also mentioned the prospect of thermal recovery into the waxy reservoir. However, none of the current literature investigates the low salinity effect in Indonesia. Therefore, this study aims to investigate the prospect of low salinity waterflooding by using a fluid sample from Indonesia. This main focus is to utilize the low salinity waterflooding for the low saline condition of carbonate rock reservoir.

### METHODOLOGY



Figure 1. Procedure of Study

This study is conducted by using three different compositions of brine (NaCl, CaCl<sub>2</sub>, dan MgCl<sub>2</sub>) for three separate brine concentration (500 ppm, 5.000 ppm, and 10.000 ppm). The research starts from fluid sample preparation, core preparation, and spontaneous imbibition test.

The sample preparation includes making of brine composition, the measurement of crude oil sample density, and pH testing prior to the test. Synthetic brine was used and made by dissolving each of NaCl, CaCl<sub>2</sub>, dan MgCl<sub>2</sub> into 600 ml of distilled water. Another required data is the density of crude oil that used to obtain the quality of sample crude oil. The data obtained are:

Table 1. Brine Solution Composition, Brine Salinity, and Oil Density

Brine	Compound	Mass of Salt	Volume	Salinity	pН	Oil
		(mg)	( <b>ml</b> )	(ppm)		Density
						(gr/cc)
1	NaCl	6	600	10000	5.5	0.8032
2	NaCl	3	600	5000	5	-
3	NaCl	0.3	600	500	5	-
4	$CaCl_2$	6	600	10000	9	-
5	CaCl <sub>2</sub>	3	600	5000	8.5	-
6	MgCl <sub>2</sub>	0.3	600	500	5	-
7	MgCl <sub>2</sub>	6	600	10000	8.5	-
8	MgCl <sub>2</sub>	3	600	5000	5.5	-

The first step of core preparation is cleaning the core with Toluene. Soxhlet extractor is used to clean the core from other compounds such as the remnants of HC or water formations that contained in the core. Then, the core is dried in the vacuum oven at 100 °C until dry and weighed. The next step is to saturate the cores by using a 10,000 ppm NaCl brine solution. Force imbibition phenomenon on the core is simulated by using a centrifuge at 1,200 rpm for 10 minutes to get the value of saturation water connate. Finally, the core is filled with crude oil until fully saturated at 70° C in an oven. Aging time is required to restore core condition to its original wettability condition. The minimum time required for this aging time is 48 hours (Zhou, Torsaeter, Xie, & Morrow, 1995).

Spontaneous imbibition tests were performed to obtain a comparison of oil recovery for each of the brine tested. This test is carried out for 24 hours and divided into 2 stages at 70 ° C by using Ammott Cell and Oven. The first stage was carried out for 12 hours using 10.000 ppm NaCl brine. The second test was carried out for 12 hours using a brine with different salinity concentration. The complete procedure of the experiment is shown in Figure 1.

# RESULTS

# **Spontaneous Imbibition Results**

The test was performed using different salinity levels. Tests were performed at salinity concentration of 500 ppm, 5,000 ppm, and 10,000 ppm. The selection of salinity is based on previous studies showing that the largest oil recovery is present at salinity 2,000 - 5,000 ppm (Mahani et al., 2015; Yousef, Al-Saleh, & Al-Jawfi, 2011). From two testing stages obtained  $RF_{12}$  (Oil Recovery Stage 1) and  $RF_{24}$  (Oil Recovery Stage 2). The effect of each brine composition can be determined by comparing the differential RF ( $RF_{24} - RF_{12}$ ) with  $RF_{12}$ . Figure 2 to Figure 9 shows the various results of spontaneous imbibition test. Part (a) shows the first 12 hours of the test and part (b) shows the second 12 hours of the test.



Figure 2. (a) Spontaneous imbibition test result by using NaCl 10,000 ppm and (b) NaCl 10,000 at second part of test





Figure 4. (a) Spontaneous imbibition test result by using NaCl 10,000 ppm and (b) MgCl<sub>2</sub> 10,000 ppm



Figure 5. (a) Spontaneous imbibition test result by using NaCl 10,000 ppm and (b) NaCl 5,000 ppm





(a) (b) Figure 7. (a) Spontaneous imbibition test result by using NaCl 10,000 ppm and (b) MgCl<sub>2</sub> 5,000 ppm



Figure 8. (a) Spontaneous imbibition test result by using NaCl 10,000 ppm and (b) NaCl 500 ppm



Figure 9. (a) Spontaneous imbibition test result by using NaCl 10,000 ppm and (b) CaCl<sub>2</sub> 500 ppm

### pH Effect

The pH of the brine solution was tested at the time before and after the experiment. The pH measurements were performed at the beginning of spontaneous imbibition, at the turn of the brine content, and after the test was performed. From the test is obtained pH changes shown in Table 2 below.

Test	Injected Brine		Step 1		Step 2	
	Step 1	Step 2	Early	Later	Early	Later
1	NaCl 10.000 ppm	NaCl 10.000 ppm	5.5	6	5.5	6
2	NaCl 10.000 ppm	NaCl 5.000 ppm	5.5	6	5	6
3	NaCl 10.000 ppm	NaCl 500 ppm	5.5	6	5	6
4	NaCl 10.000 ppm	<i>CaCl</i> <sub>2</sub> 10.000 ppm	5.5	6	9	10
5	NaCl 10.000 ppm	<i>CaCl</i> <sub>2</sub> 5.000 ppm	5.5	6	8.5	9
6	NaCl 10.000 ppm	<i>CaCl</i> <sub>2</sub> 500 ppm	5.5	6	5	6
7	NaCl 10.000 ppm	<i>MgCl</i> <sub>2</sub> 10.000 ppm	5.5	6	8.5	9.5
8	NaCl 10.000 ppm	<i>MgCl</i> <sub>2</sub> 5.000 ppm	5.5	6	5.5	б

Table 2. Experiment Result for pH Effect Mechanism



Figure 10. Comparison of Incremental RF to Initial RF

# DISCUSSION

Aksulu et al. (2012) states that the changes of pH levels in the carbonate rocks are due to an increase in cation content of  $Ca^{2+}$  and clay minerals in brine which also occurs in sandstone rocks. In this experiment, the change of pH is in the region of 0.5 to 1. The addition of pH proves that multicomponent ion exchange are the mechanisms that cause wettability alteration in carbonate rocks and are the mechanisms that lead to an increased recovery in carbonate rock.

Fig.10 shows the effect of various brine composition and concentration of salinity tested. There is a different trend between NaCl with  $CaCl_2$  and  $MgCl_2$ . The lowest incremental recovery was obtained at the test with a salinity of 5,000 ppm and 500 ppm. Whereas brine  $CaCl_2$  and  $MgCl_2$  showing better reaction at a salinity of 10,000 ppm. This difference suggests that the ionic capacity of brine as a substitute for cations in the MIE mechanism is strongly influenced by saline connate brine. In this test, the NaCl works more effectively when the injected brine has a lower concentration of salinity than connate brine. While  $CaCl_2$  and  $MgCl_2$  are more effective in producing oil if injected brine has the same concentration as connate brine.

In addition, Fig. 10. also shows that at a salinity of 10,000 ppm  $MgCl_2$  is the best-replacing brine. The  $MgCl_2$  can increase the recovery factor by 100,00 %. While the NaCl and  $CaCl_2$  can only increase the recovery factor by 39.22% and 62,50 %, respectively. For spontaneous imbibition tests at 5,000 ppm and 500 ppm, NaCl works better than  $CaCl_2$  and  $MgCl_2$  with the incremental recovery factor of 68.75% and 25.49% respectively.

# CONCLUSION

- This experiment was conducted to determine the effect of each ion on increasing oil recovery for different salinity levels
- Increased oil recovery is significant at a salinity of 10,000 ppm for  $MgCl_2$  and 5,000 ppm for NaCl ions. While the lowest recovery was shown by the test at a salinity of 500 ppm.
- The pH changes in each test performed indicating the presence of the MIE mechanism.

• NaCl works better when the concentration is lower than connate brine, whereas CaCl<sub>2</sub>and MgCl<sub>2</sub> react better at the same salinity.

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